

**Amendments to the Specification:**

Please insert the following paragraph after line 11 on page 8:

--FIG. 44 is a perspective view of an alternative method of manufacture of the separator plate of FIG. 1.--

Please insert the following paragraph after line 8 on page 10:

--FIG. 44 shows the separator, which is produced by stamping tooling 31, being recoiled after exiting tooling 31 rather than being shear cut as shown in FIG. 3. Recoiling allows for further processing of the separator.--